

**In the Specification**

On page 2 of the specification, please substitute the last incomplete paragraph (lines 32-34) as follows:

In case the rotor is a, so-called, bell-shaped rotor starting from a bar portion 1, billet 11 would first be shaped into a substantially cylindrical shape by axial compression by forces P1 as schematically shown in figure 2A. Subsequently an axial cavity is formed through a punch 12, by